



# Fuels for Tomorrow

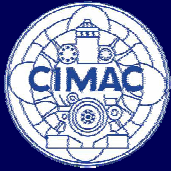
## Future Availability and Acceptability of World Energy Resources Suitable for Marine, Power Generation and Locomotive Applications Covered by CIMAC



CIMAC Collin Trust Lecture

Helmut List  
AVL List GmbH

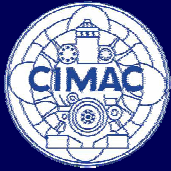
24th May 2007



# Agenda



- **What is Driving the Fuel Situation?**
- **Which Fuels Options do We Have?**
- **Engine Technology for Future Fuels**
- **Reviewing the Key Issues**
- **Conclusions**



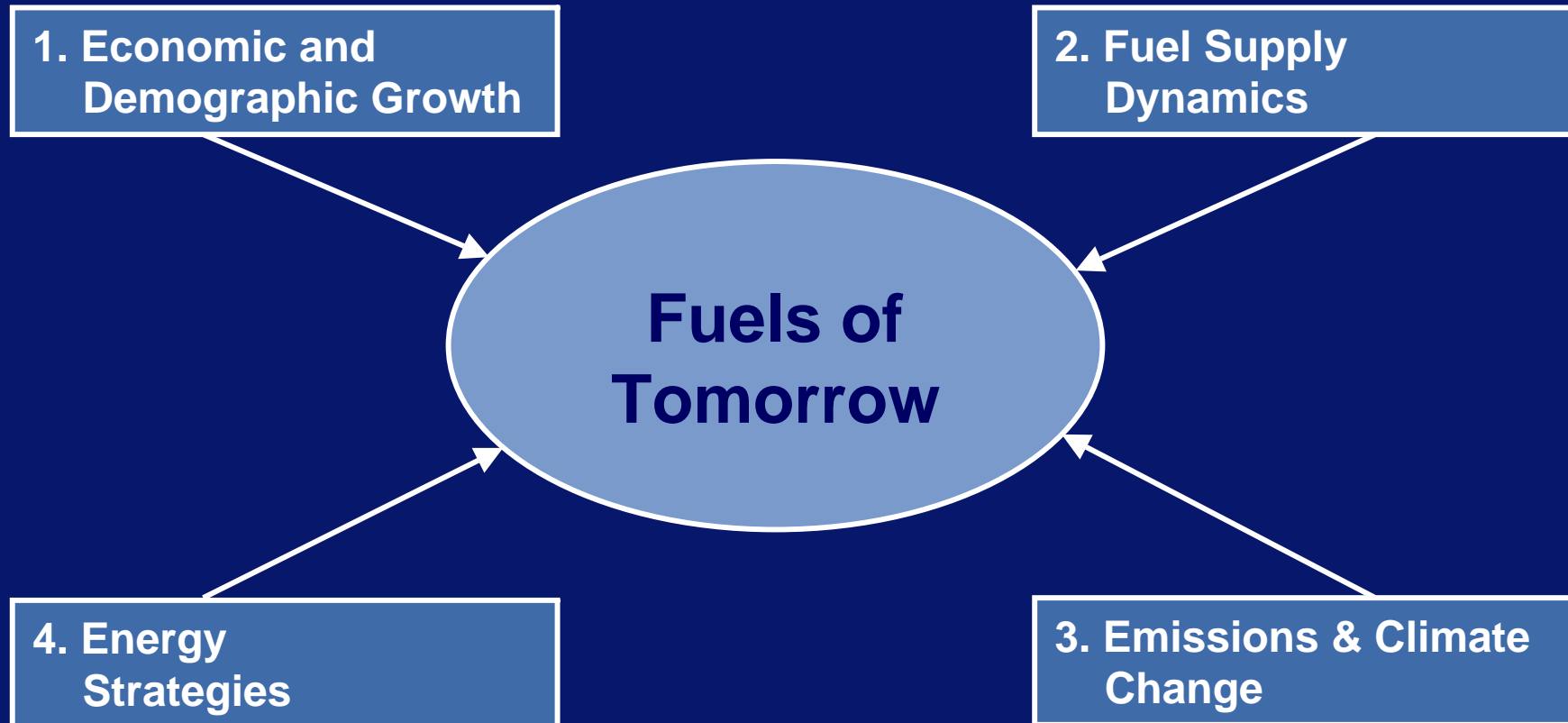
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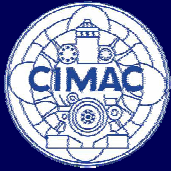


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# Main Drivers of the Fuel Situation

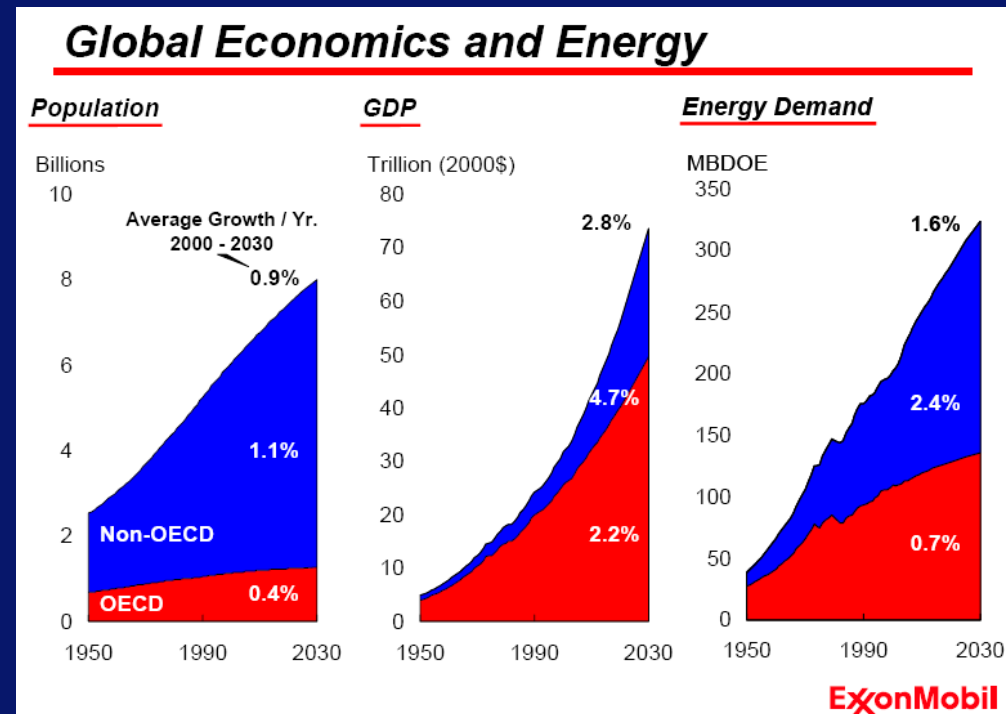


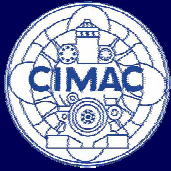


# Driver 1: Economic and Demographic Growth 2007 - 2030



- World Population Growing by 25% towards 8 bn.
- GDP Increasing 80%
- Energy Consumption Increasing by 35%. Surpassing in Non OECD Countries Western Countries





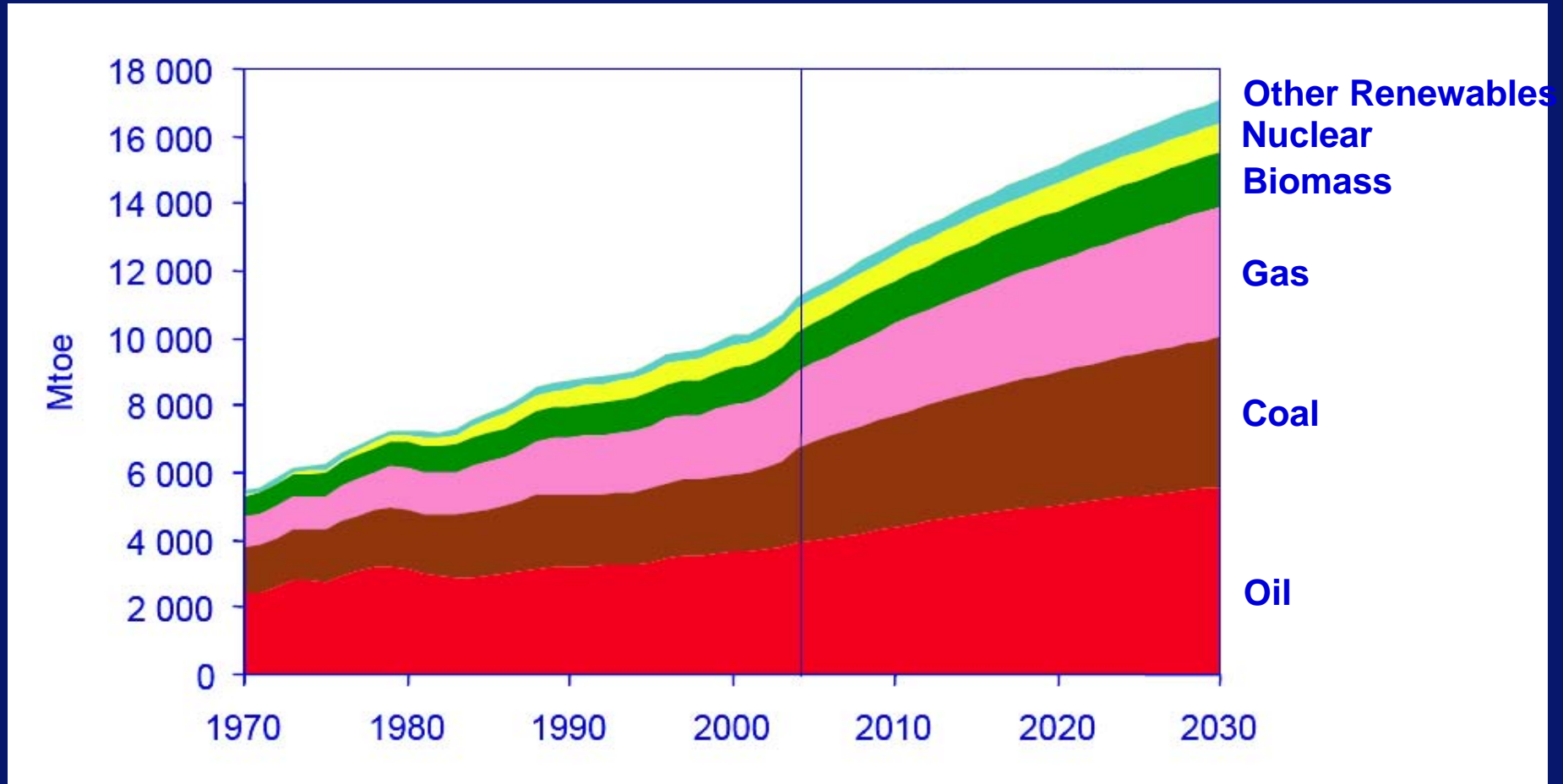
## Driver 2: Fuel Supply Dynamics

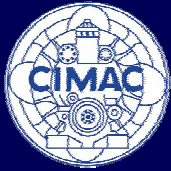


- **Current Oil Resource/ Production Ratio (R/P): 40 Years**
  - **Middle East Oil Reserves 62% of Total**
  - **Access to Most of Oil Reserves is Restricted**
  - **Geopolitical Instability in the Areas of the Largest Oil Reserves**
  - **It Seems to have Settled that the Level of Cost of Crude Oil Remains Above \$ 60/Barrel**
- **Gas R/P Ratio: 70 Years**
  - **Largest Gas Reserves Eurasia, Middle East (75% of Total)**
  - **Gas Supply Crisis 2006 Uncovered Vulnerability of Safe Gas Supply**
- **Coal is Taking an Important Share in the Energy Supply**



# World Primary Energy Demand Forecast Until 2030

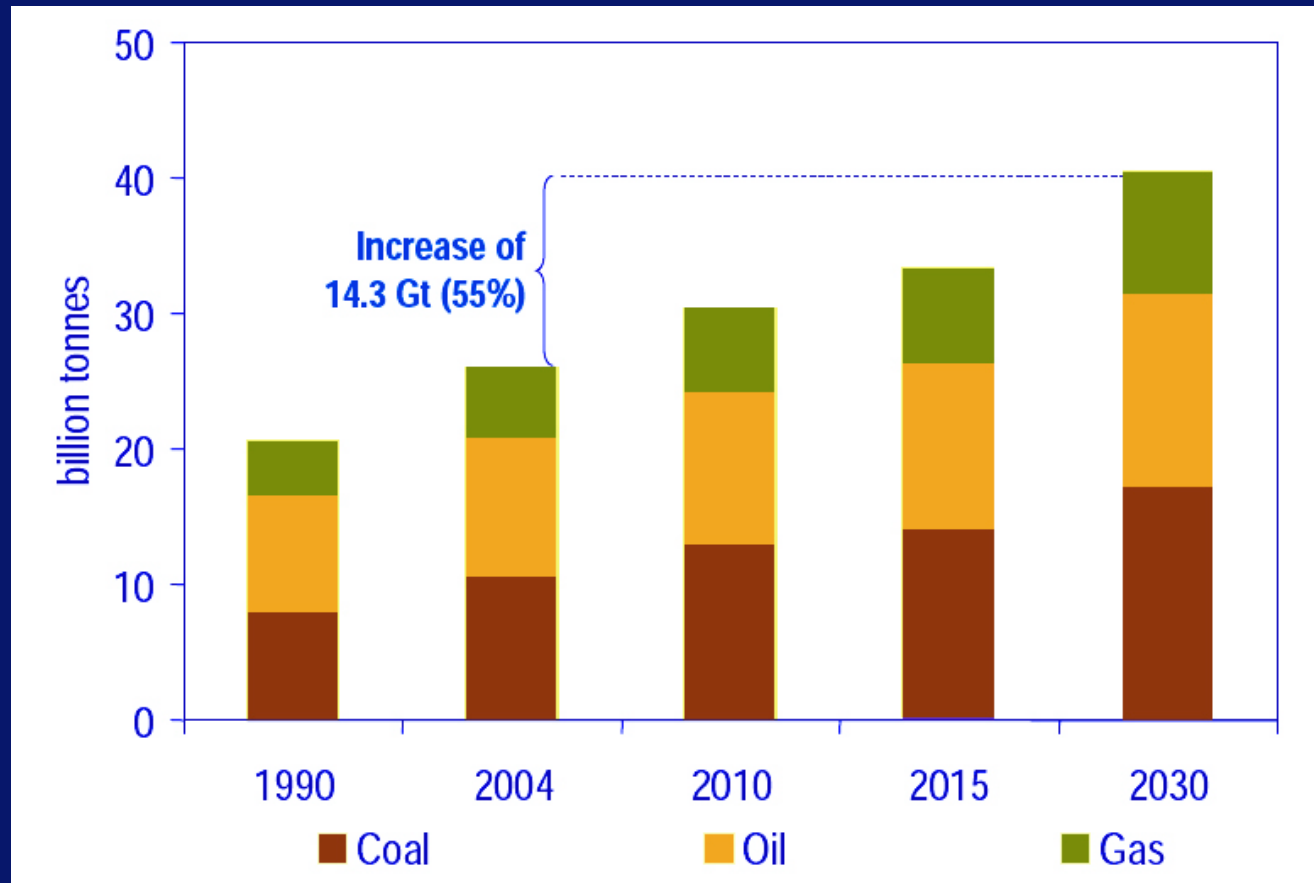




## Driver 3: Emissions & Impact on Climate Change



- Greenhouse Effect (CO<sub>2</sub> Emissions +55% Until 2030)



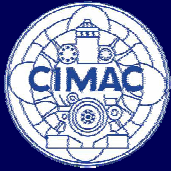




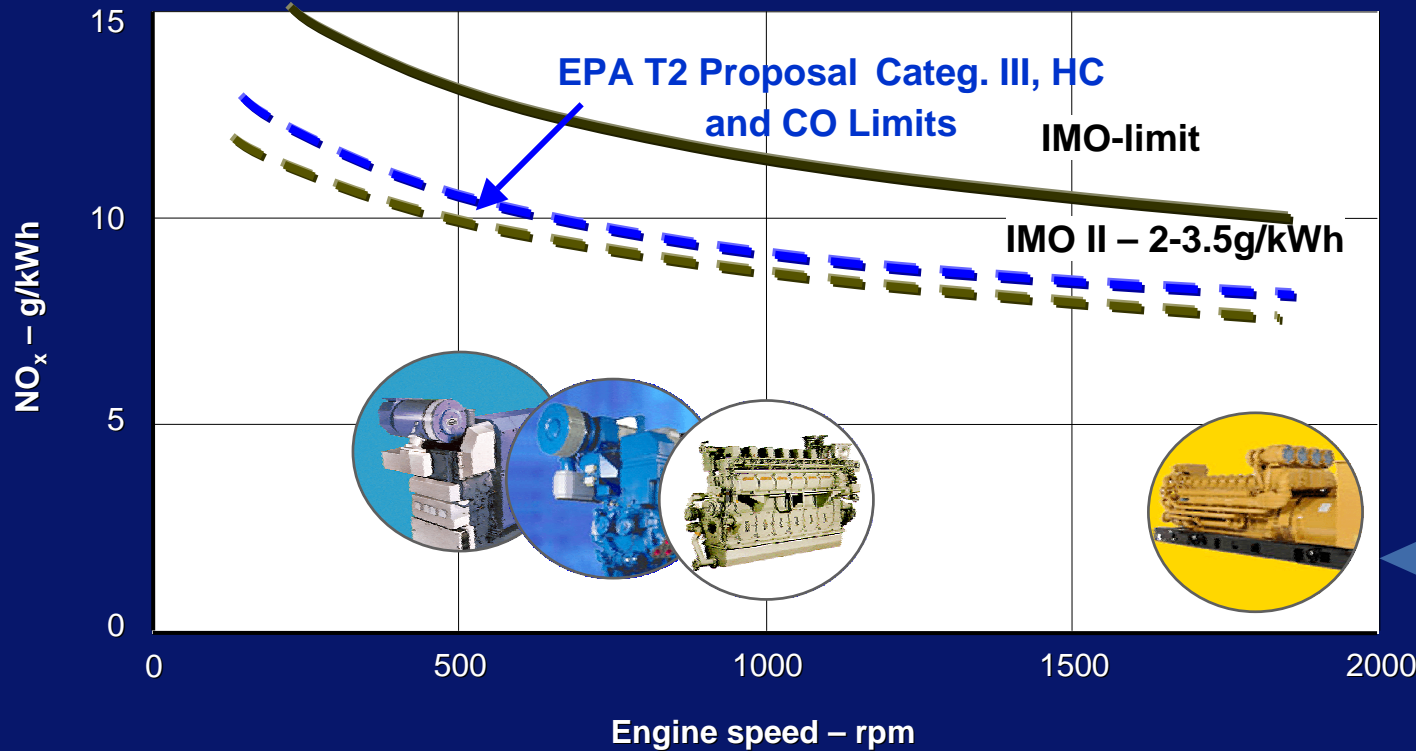
## Driver 3: Emissions & Impact on Climate Change



- **China Overtakes US in 2010 in Pollutant Emissions Per Capita**
- **Transportation is Taking the Major Share of Emissions (1.8% P/A Increase)**
- **Ships Major Pollutant Contributors Unless Drastic Change Implemented**
  - **Estimated Percentage of Ships' Contribution to Pollution in the US 2030:**  
**NO<sub>x</sub> 28% / PM 25% / SO<sub>x</sub> 80%**  
(Source: US 48 States Inventories Incl. Nonroad)

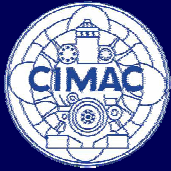


# Emission Limits for Marine Engines

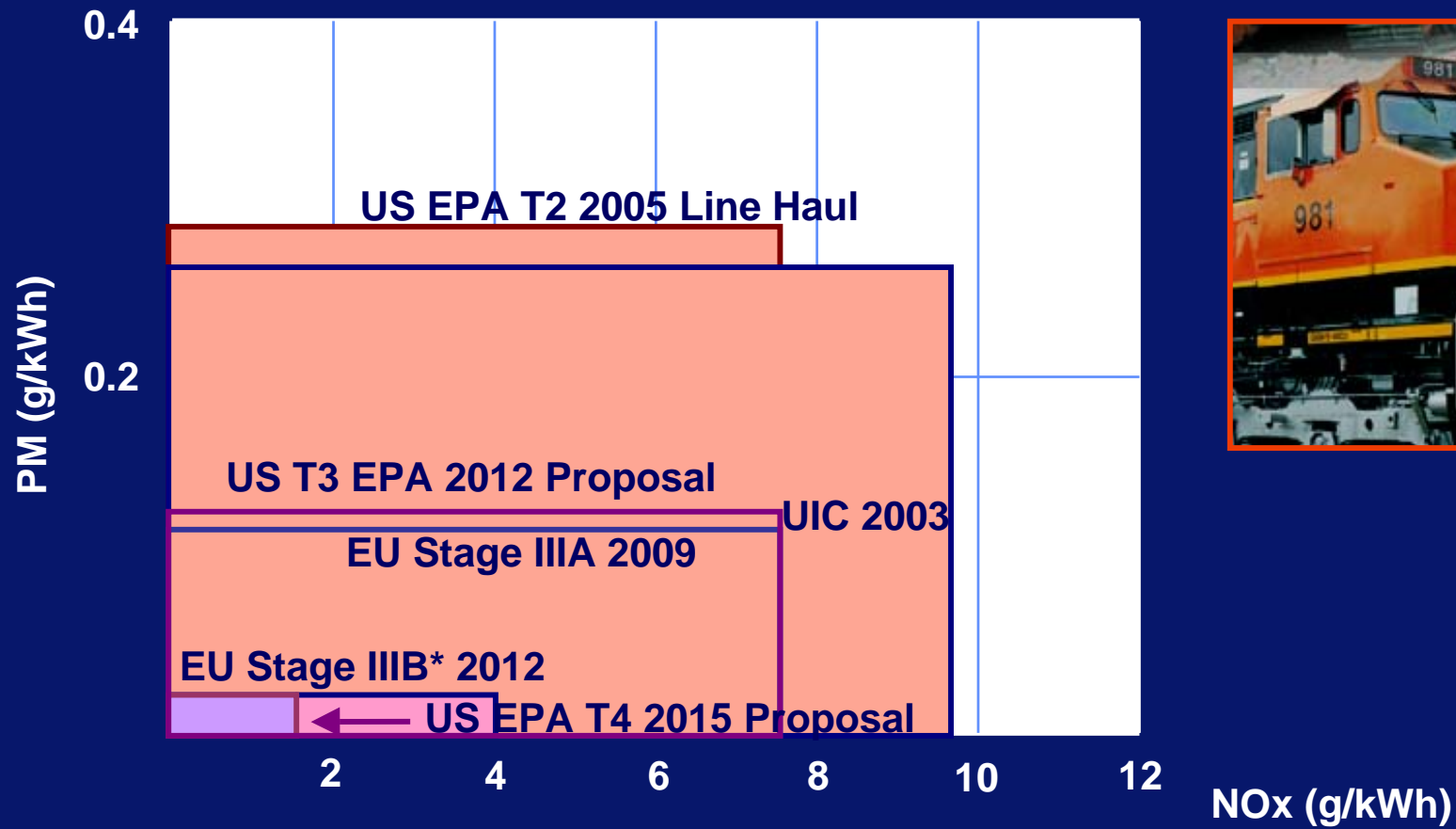


EPA T4 Proposals  
for 2016 and <30  
L/Cyl.  
NO<sub>x</sub> < 1.8 g/kWh  
PM < 0.04-0.08  
g/kWh

- IMO Tier II: ~30% NO<sub>x</sub> Reduction Expected for 2011
- IMO Tier III in 2015, Best Available Technologies with Aftertreatment
- US: EPA Tier 2 and Proposed Tier 3 and Tier 4 80-85% NO<sub>x</sub> Reduction
- Low Sulphur Caps in Implementation or Under Evaluation



# Emission Limits Locomotive with Focus on PM and NOx



\*) HC+NOx



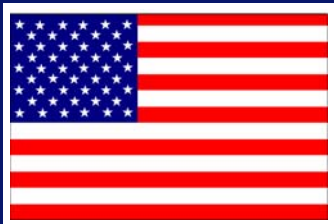
## Driver 4: National and Regional Energy Strategies



- **EU: Energy Review 2007**



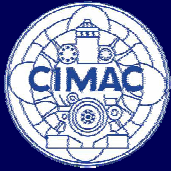
- **5.75% Share of Biofuels in 2012**
- **Reduce Green House Gas by 20% Until 2020 (Base: 1990)**
- **Increase Portion of Renewable Energy to 20%**



- **US & Canada :**

- **US Energy Policy Act 2005**
- **DOE Financial Assistance**
- **Province of Ontario: 5%v Ethanol Obligation by 2007**

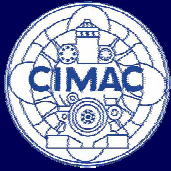




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# Fuels Options for Marine, Electric Power and Locomotive Engines



## Fossil Fuels

- HFO
- Distillate
- Natural Gas
  - LNG
  - LPG



## Biofuels

- Biomass to Gas (BtG)
- Biomass to Liquid (BtL)
- Bio Hydrogen
- Bio-DME\*)



## Derivate Fuels

- Hydrogen from Nat. Gas or Electrolysis
- Coal to Liquid (CtL)
- Other Synfuels

\*) DME can be generated also from Fossil Fuels



# Economic Ecologic Consequences of Low Sulphur Fuels



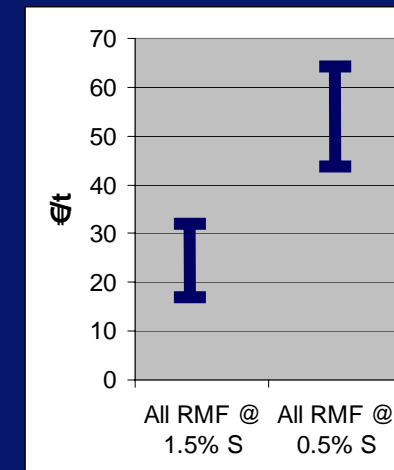
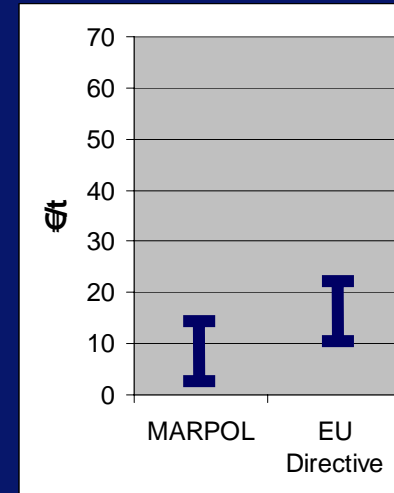
## ■ In Implementation

- MARPOL/SECA Sulphur Caps 2007 1.5% for Baltic and North Sea
- EU Directive 2005 For Ferries All EU Ports 1.5%

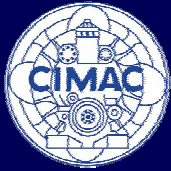
## ■ IMO Evaluation

- Sulphur Cap for HFO 1.5% in 2010 and 0.5% in 2015
- Refinery New Investment Up to G€13
- Incentive to Switch to Low Sulphur Fuel is Low

→ The Option: HFO Ban?



Desulphurization Increases Cost of HFO  
> €62/Ton



# Fossil Fuels: Natural Gas



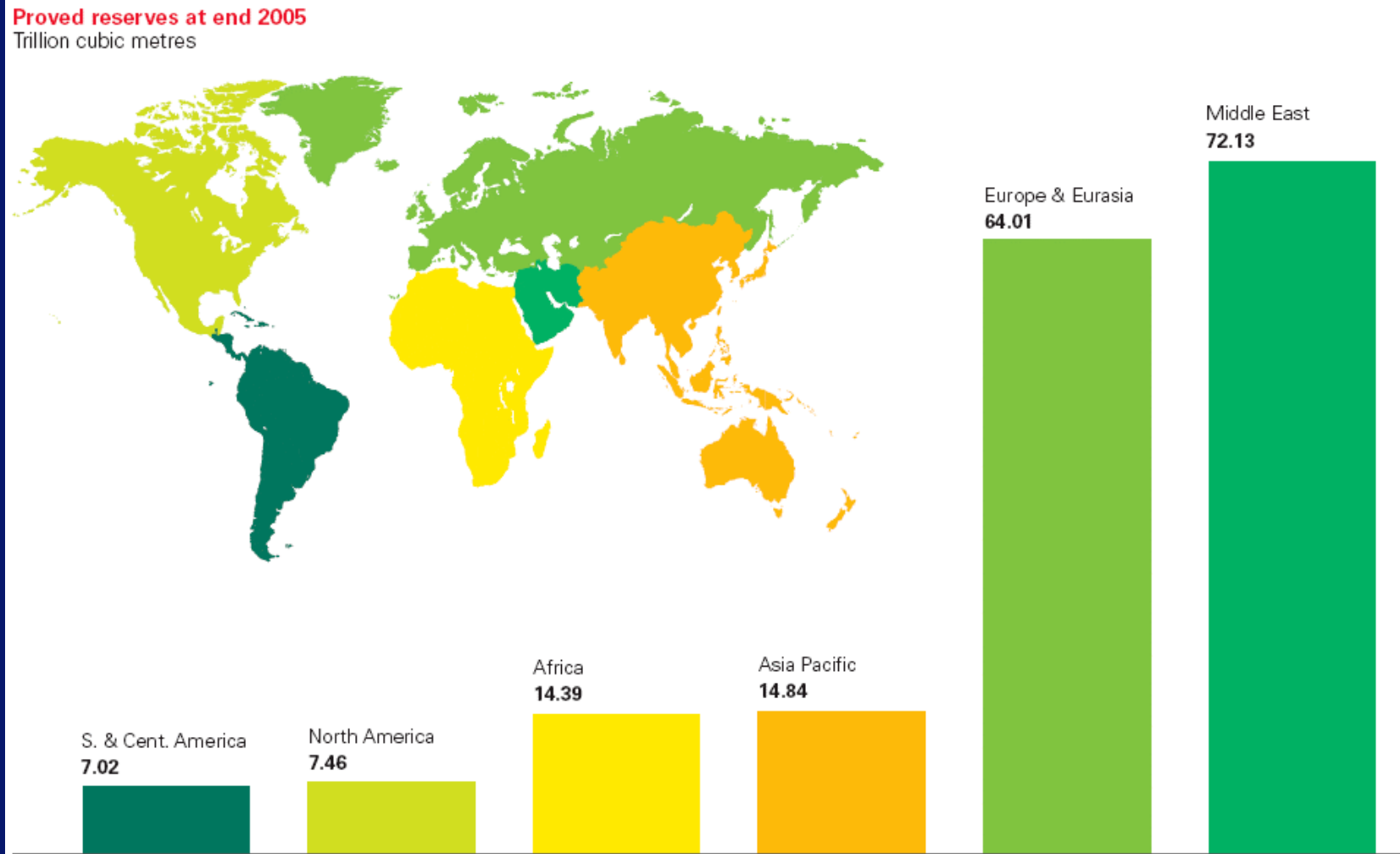
- **Natural Gas Playing a Major Role in the Energy Supply (~25% of the W/W Primary Energy Consumption)**
- **Application: Power Generation, CHP but Also for Marine Engines (15% of Consumption in 2030 Transported as LNG/LPG)**
- **CO<sub>2</sub> Emissions Reduced by ~20%**
- **SO<sub>x</sub> ? 0%**
- **Potential for “Near Zero” NO<sub>x</sub> and PM Emissions**

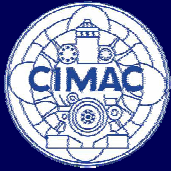






# Proved Natural Gas Reserves at End 2005





## 1) First Generation Biomass to Liquid Available Today:

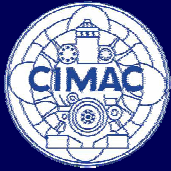
- Vegetable Oil ? Biodiesel 100% or Blends with Diesel Oil (5 - 30%)
- Capacity to Reduce CO2 Impact by Up to 50%
- Bioethanol Used in Gasoline Engines



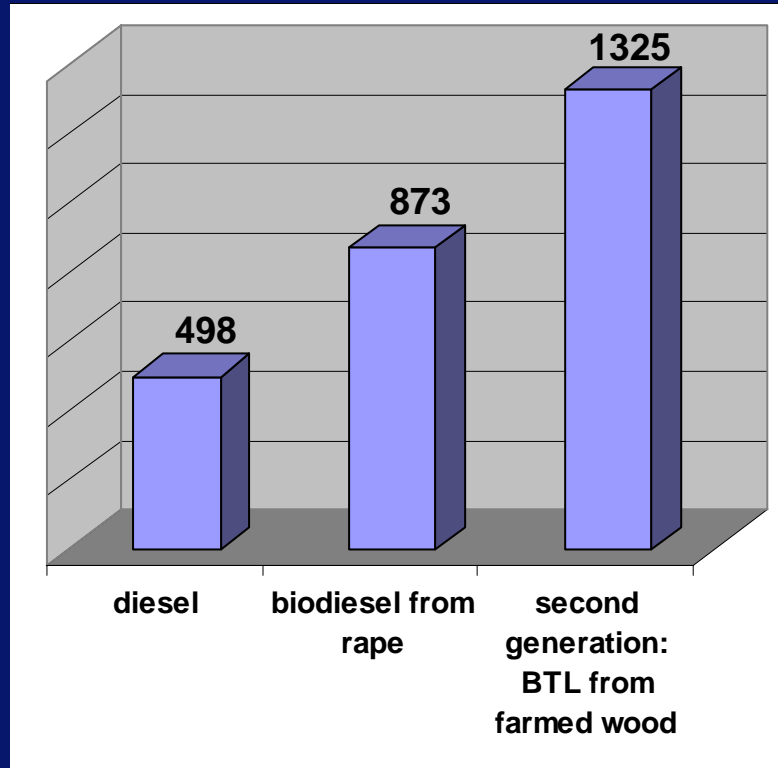
## 2) Second Generation Biomass to Liquid (BtL) Using Non Food Feed Stock:

- Fischer Tropsch Synthesis to Diesel
- CO2 Impact Reduced by Up to 90%
- Industrial Production Still 10 Years Ahead

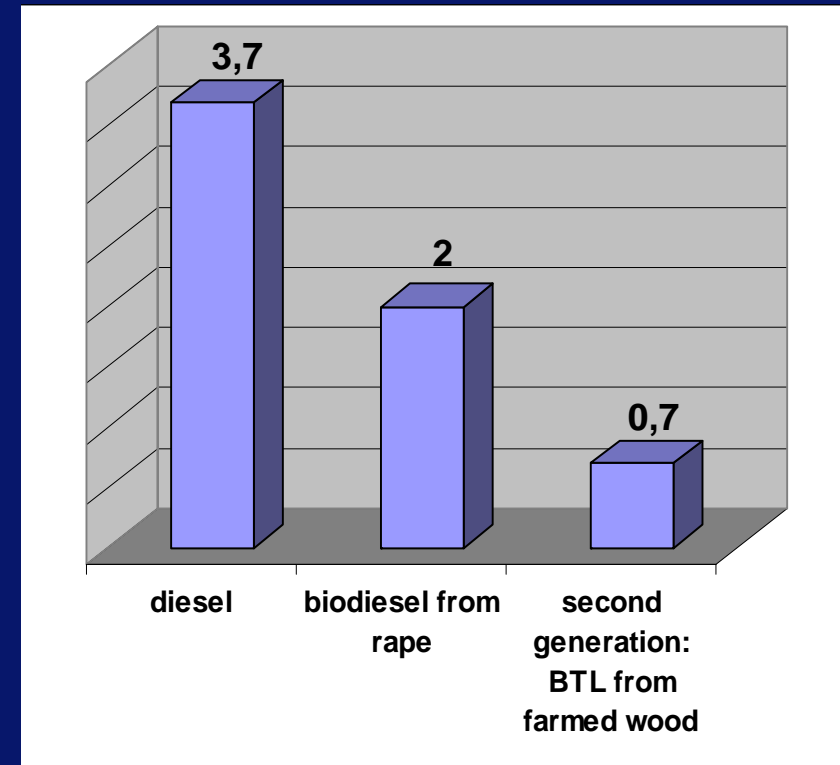




# Biofuels: The Cost/Benefit Trade Off



Cost as Consumed in EU, €  
assuming Oil @\$ 60/Barrel in €  
toe)

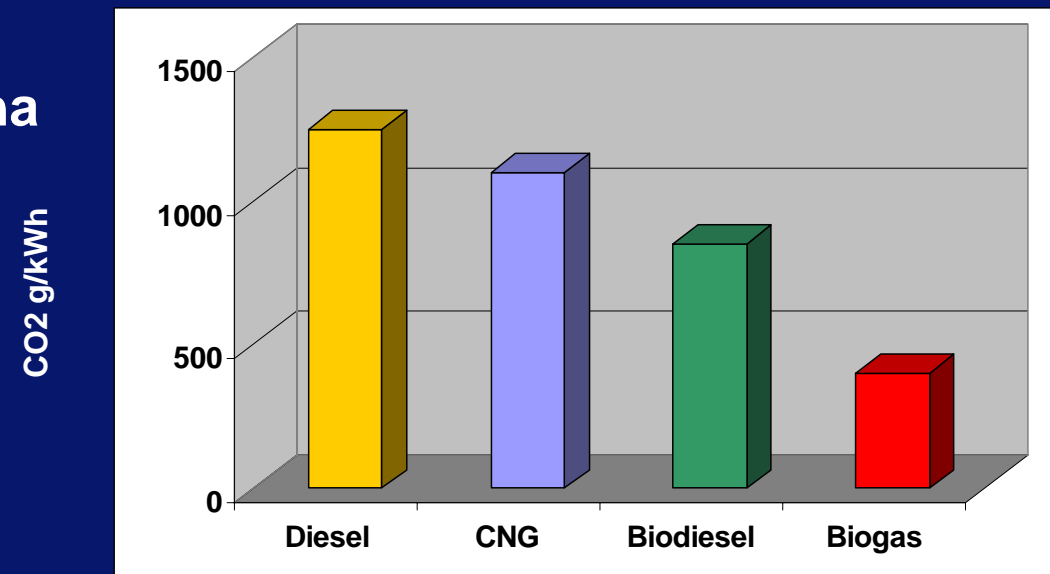


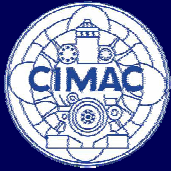
Green House Emissions tCO2  
eq/toe



## 2) Biomass to Gas

- Highest Energy Output / ha Cultivated Surface
- Low CO<sub>2</sub> Impact
- Stationary Plants for Powergen and Cogen

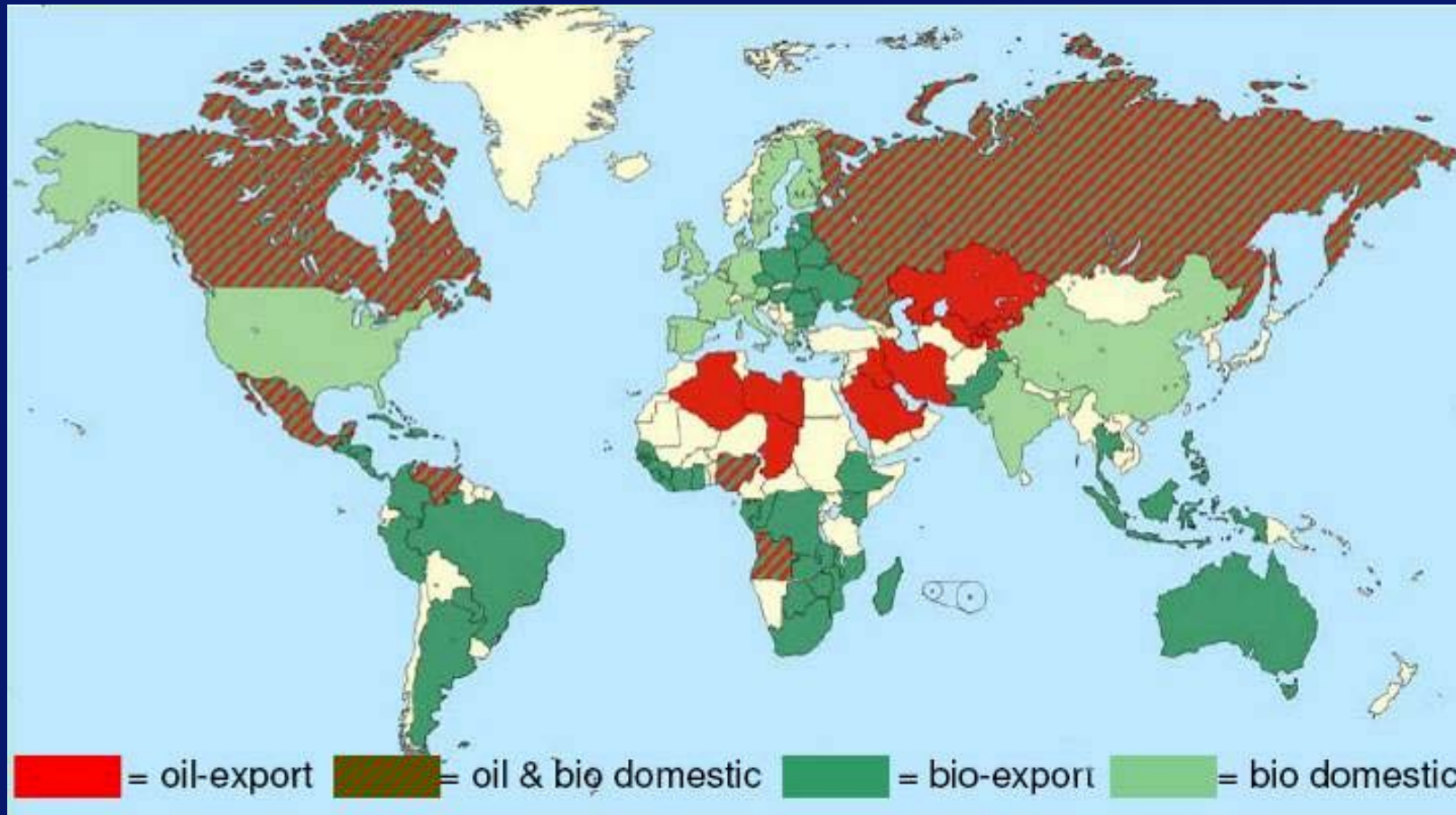


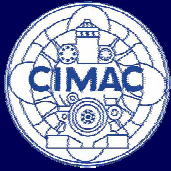


# Production Potential of Biomass



## Countries with potential in biomass production for fuels





# Agenda






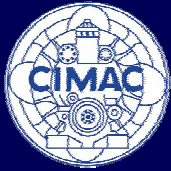
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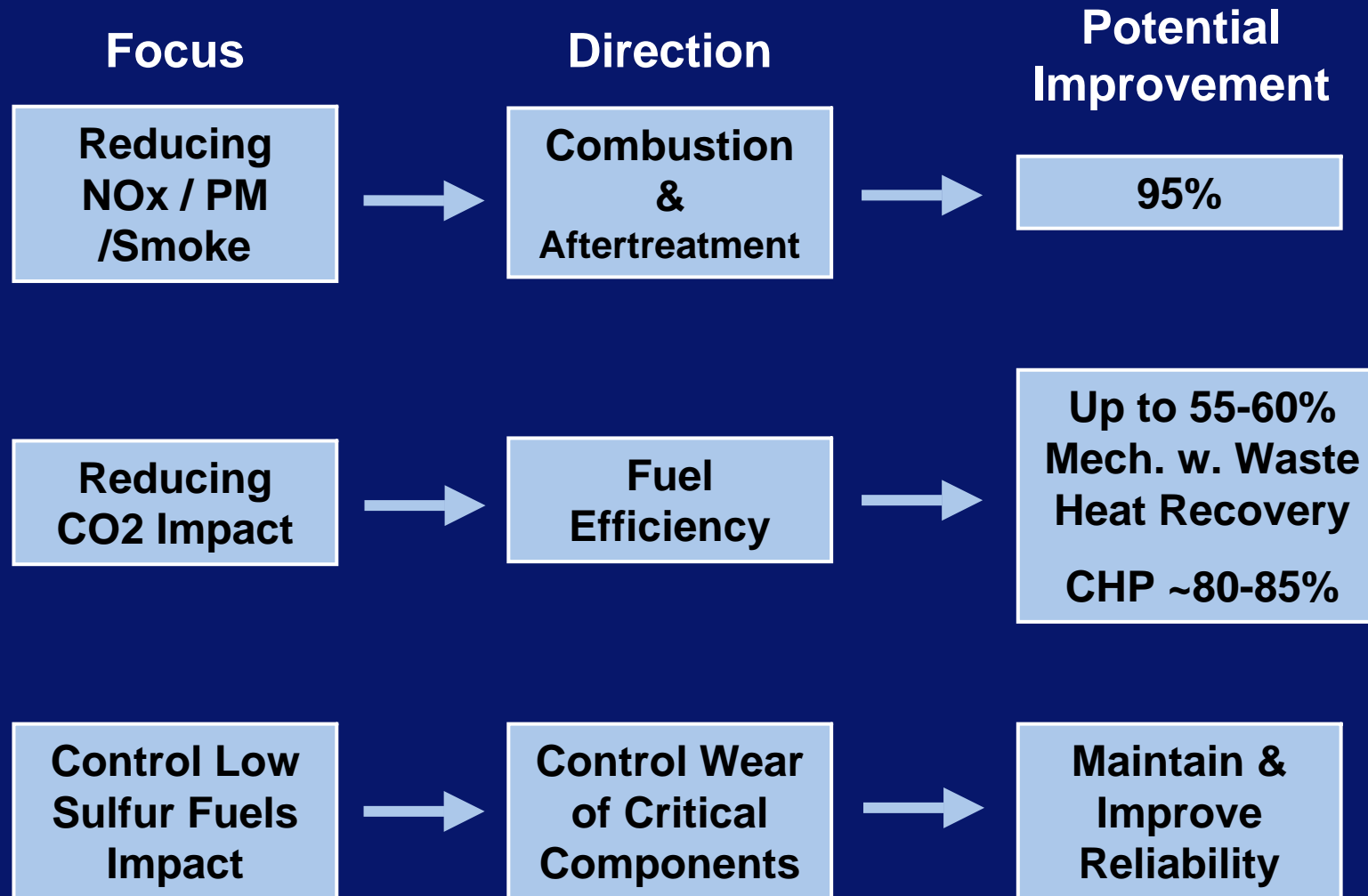
# Fuels for Tomorrow: Possible Options by Application



Fuel	<u>Slow Speed</u>	<u>Medium Speed</u>	<u>High Speed</u>
	<ul style="list-style-type: none"> <li>➤ Marine</li> <li>➤ Power Gen</li> </ul> 	<ul style="list-style-type: none"> <li>➤ Marine</li> <li>➤ Power Gen</li> <li>➤ Locomotive</li> </ul> 	<ul style="list-style-type: none"> <li>➤ Marine</li> <li>➤ Power Gen, Industr.</li> <li>➤ Locomotive</li> </ul> 
Low Sulfur HFO	✓	✓	
Low Sulfur Distillate	✓	✓	✓
Natural Gas, LNG/LPG	✓	✓	✓
Blend HFO or Dist. w. Biof.	✓	✓	✓
1. Gen. Biomass to Liq. Or Gas		✓	✓
2. Gen. Biomass to Liq. Or Gas		✓	✓
Biogas		✓	✓
Bio Hydrogen or Other Source		✓	✓



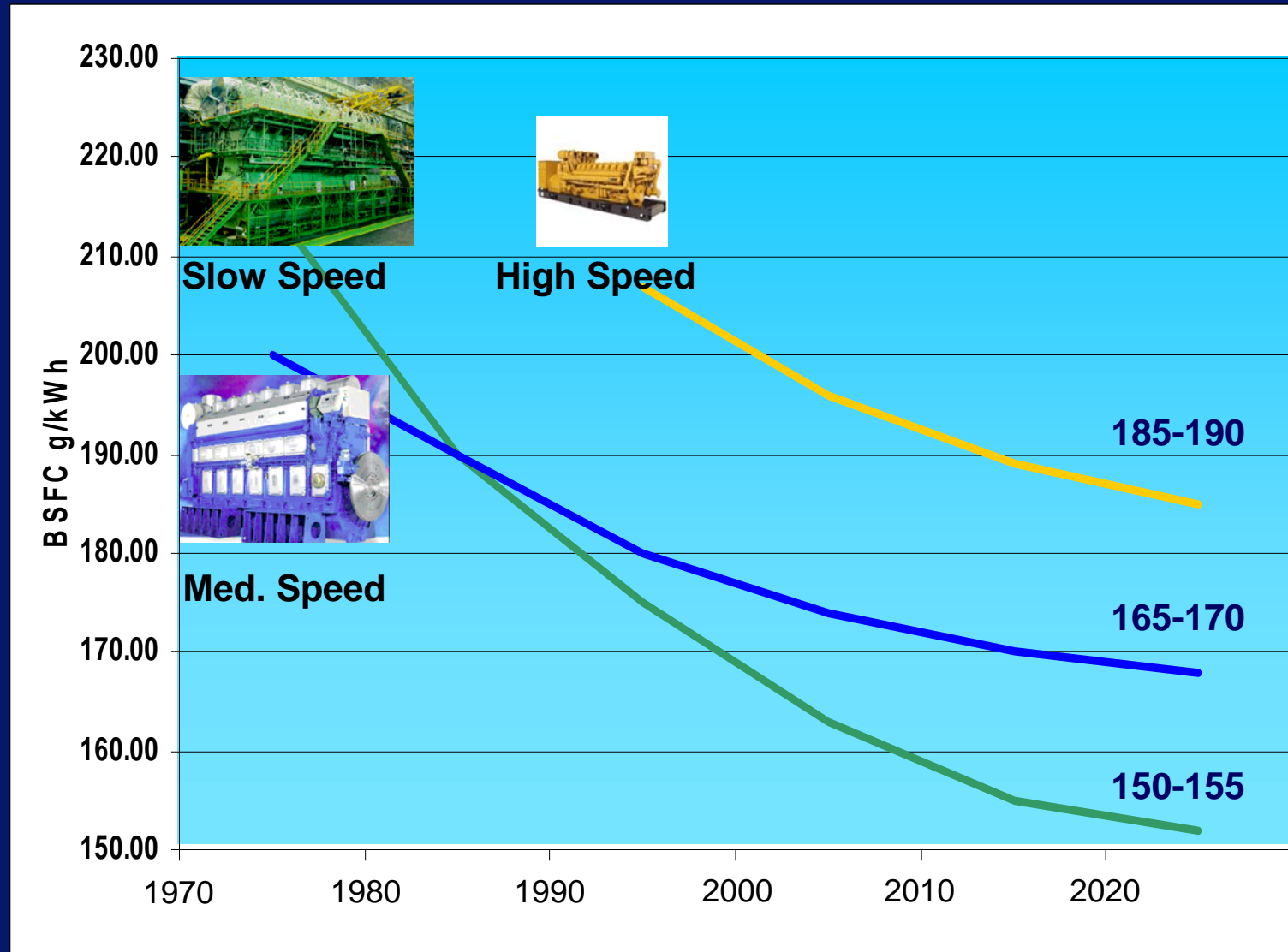
# Technology Outlook for Engines Using HFO and Distillates

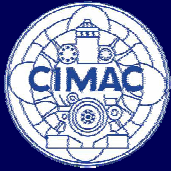




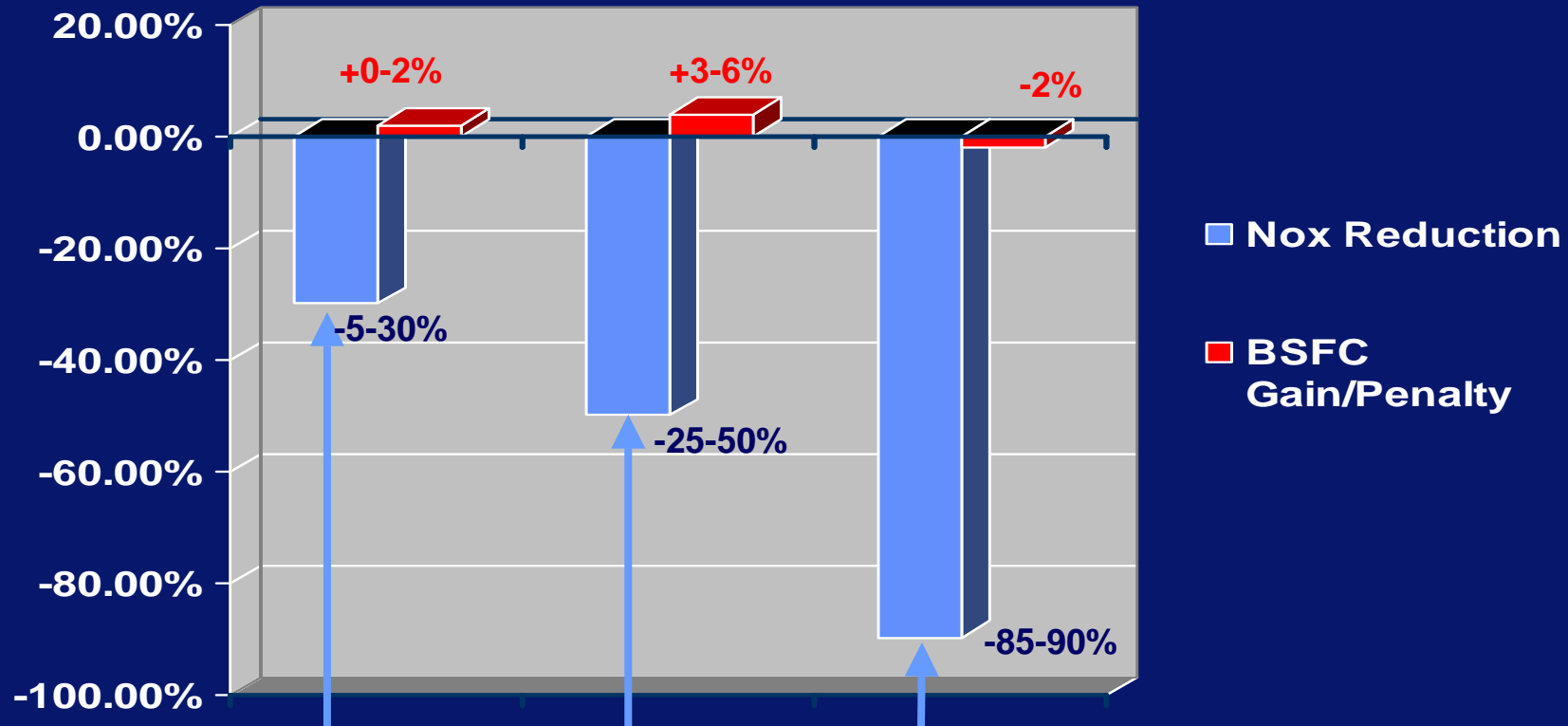


# CO2 Reduction: Through Continuous Improvement of Fuel Efficiency





# NOx Reduction: Making the Optimum Choice, From Low NOx Combustion to Aftertreatment

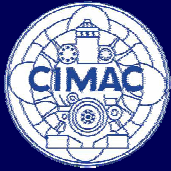


- Low NOx Combustion**
- Heat Release Rate
  - Common Rail
  - Miller and Var. Valve Timing

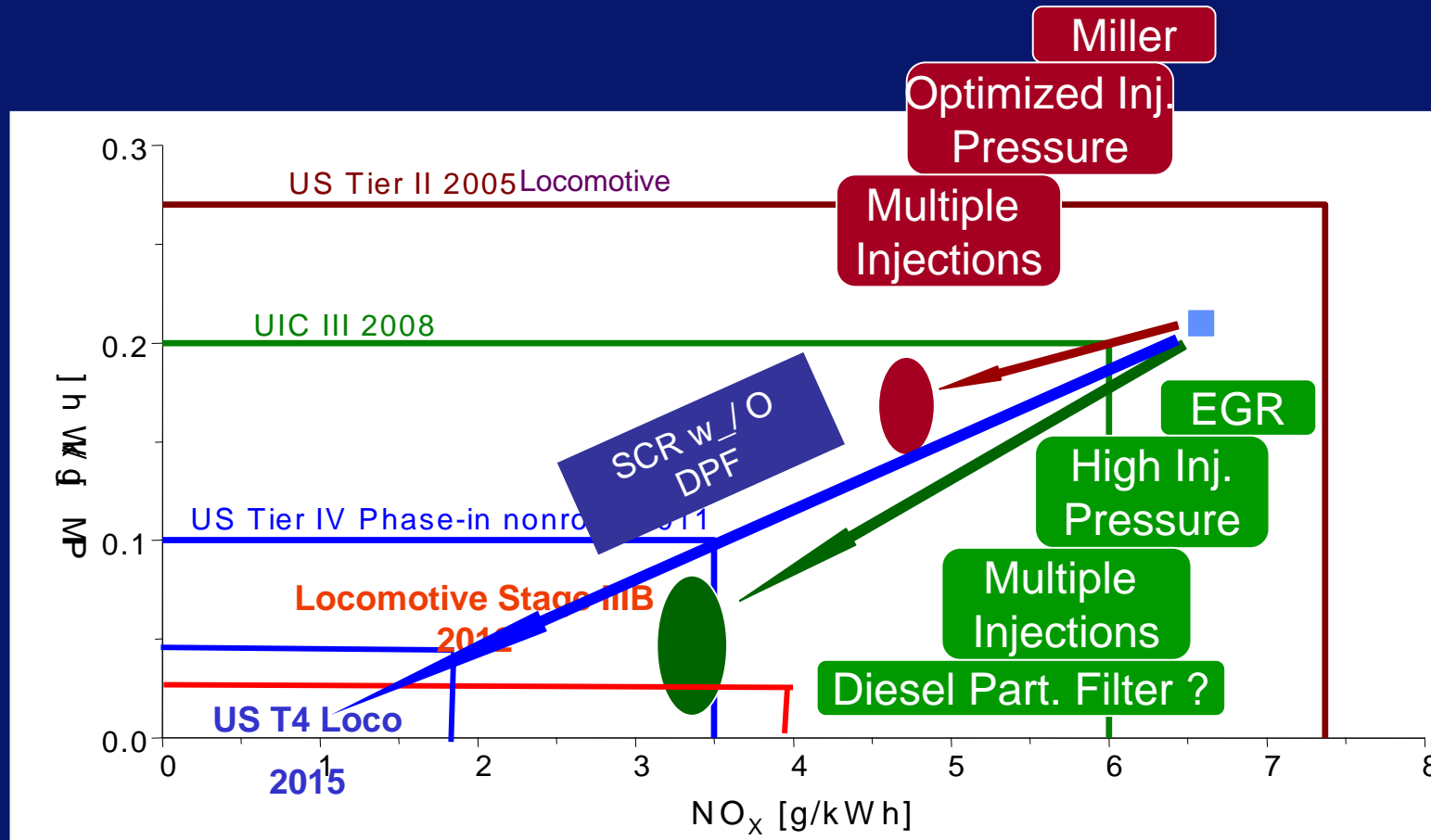
- Wet Methods**
- Emulsion
  - Dir Water Injection
  - HAM

- After-treatment**
- SCR

The Issue: Trade-Off NOx Reduction vs. Cost

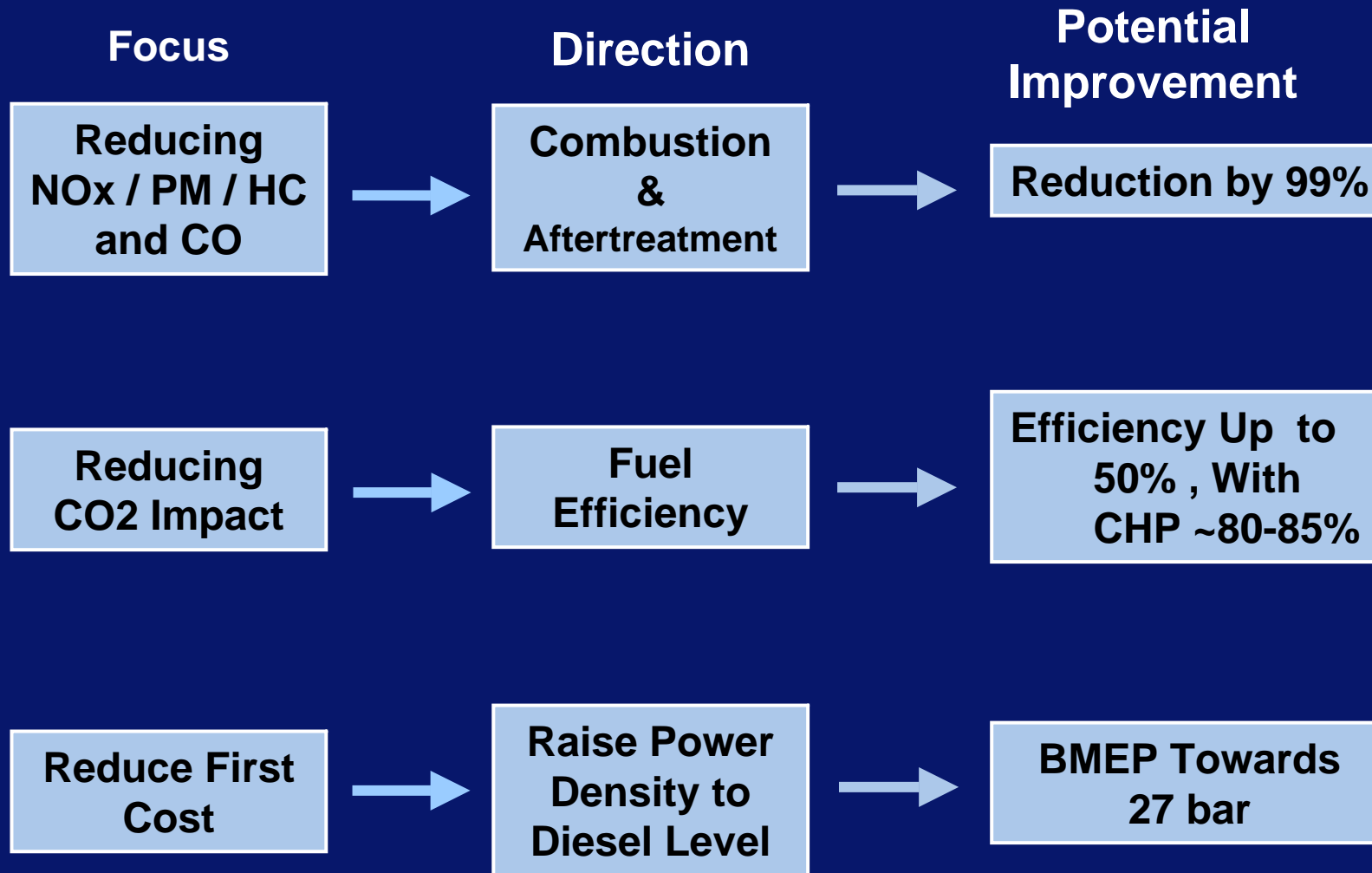


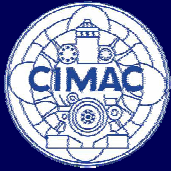
# Combined NOx & PM Reduction Through System Integration of Key Technologies





# Technology Outlook for Engines Using Natural Gas



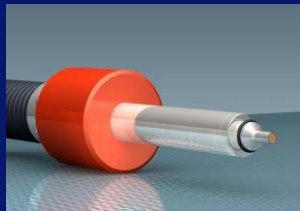


# Laser Ignition for Gas: Enabler for High Power Density



## Conventional Spark Plug

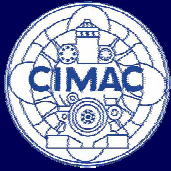
2000 [rpm], WOT



## Ignition Laser



**The local plasma formation process is independent from highly turbulent flow regimes.**



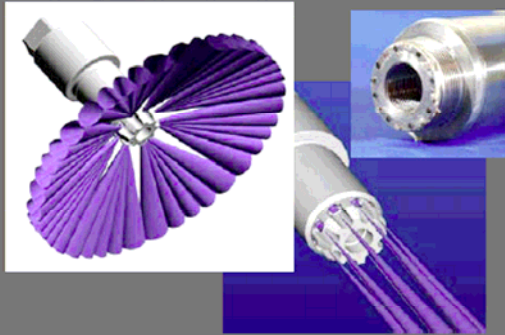
# Advanced Combustion Development Methods are Key



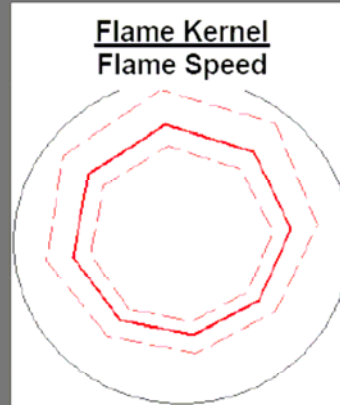
## Sensors

## Typical Results

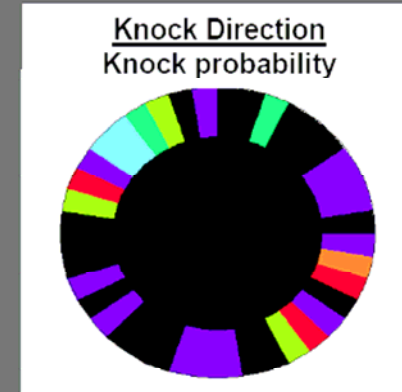
### VisioKnock-VisioFlame



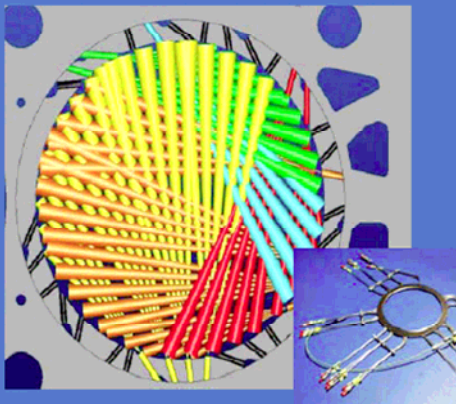
### Flame Kernel Flame Speed



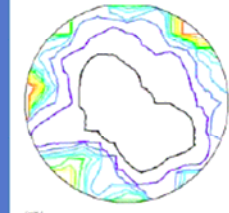
### Knock Direction Knock probability



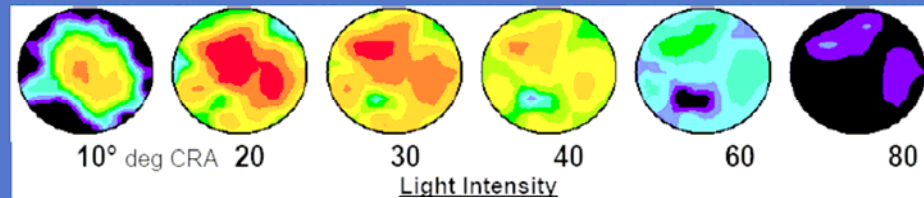
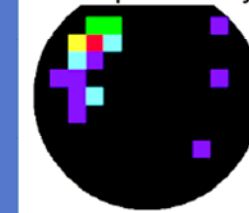
### VisioTomo



### Flame Front Iso-lines °CRA

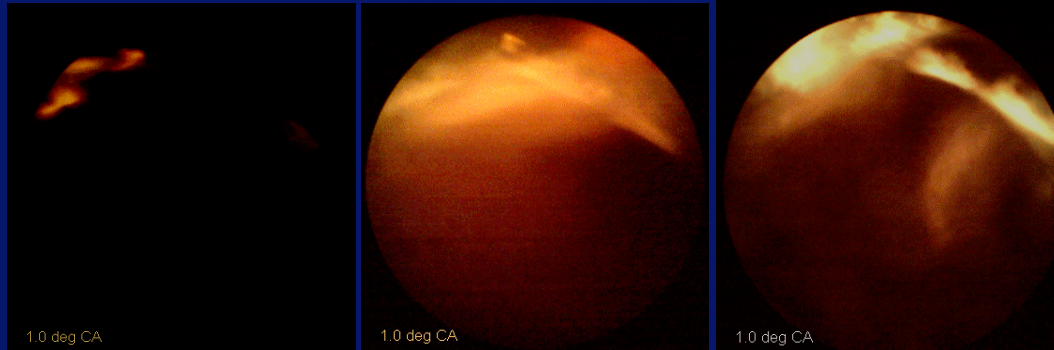


### Knock Location Knock probability





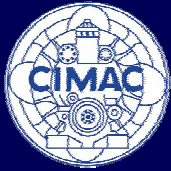
# Key Technologies for Burning Future Biofuels in Diesel Engines



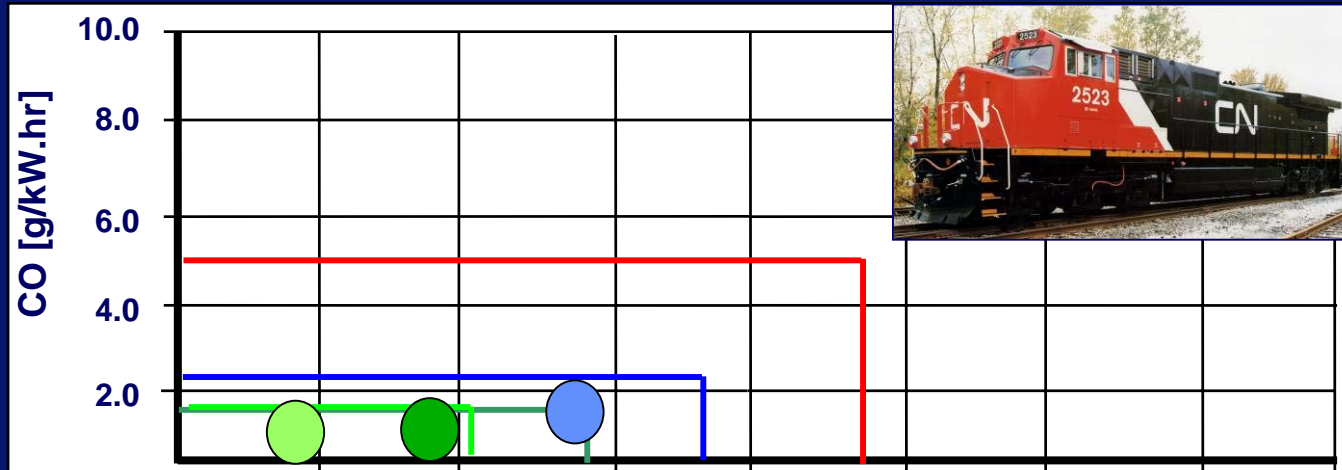
Source: NICE Project  
AVL/FEV/DC/Volvo/  
Renault/VW/CRF

## Combustion System Must Be “Tailored” to Fuel Spec.

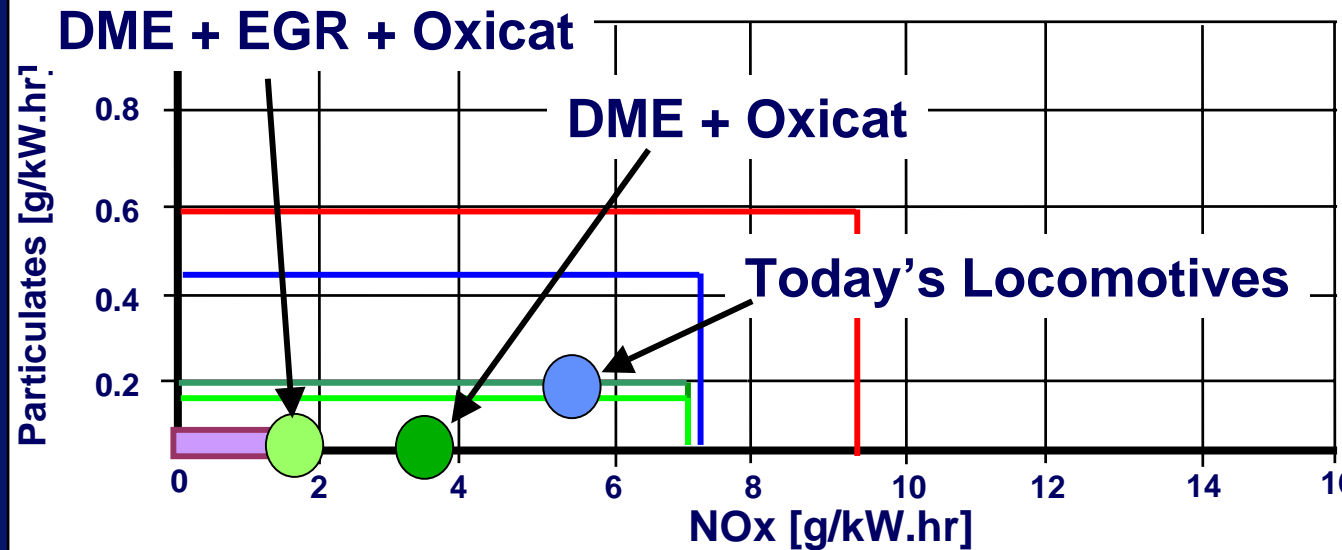
- Fuel Injection strategy adapted to Fuel Spec.
  - Common Rail System Most Suitable
- Premixed Combustion at Part Load
- Closed Loop Combustion Control (AVL EmlQ)
- EGR
- Air System Matched to Fuel Specification



# Synfuels, Opportunity to Meet Tighter Emission Limits: Dymethylether (DME)



- Tier 0 (1973)
- Tier 1 (2002)
- Tier 2 (2005)
- Tier 3 Prop. (2012)
- Tier 4 Prop. (2015)



- Eliminates Need for DPF
- CO<sub>2</sub> Red. By 80% if Produced From Biomass
- Competitive Cost
- Technology Challenge: Fuel System/Materials

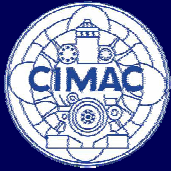




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# Sustainability Aspects of Future Fuels



## Fossil Fuels

- How Far Reaching Are the Worldwide Reserves of Crude Oil?
- Are Low Sulphur Residues (HFO) Economically Sustainable?



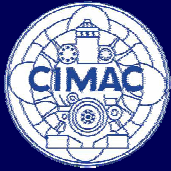
## Biofuels

- Impact of Biofuels on Farmland, Forest and Food Chain?
- True Impact of Biofuels on CO<sub>2</sub> Emissions?
- Further Cost Reduction?
- Other Usage?



## Derivate Fuels

- Economics and Storage of Hydrogen Fuel?
- True Impact on CO<sub>2</sub> Emissions?



# Creating the Favorable Political and Economical Environment








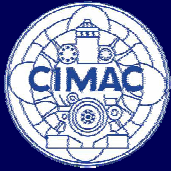
- **Taking a Multi- Stakeholder Approach: Producers / Industry and Trade / Public Sector / NGOs**
- **Creating the Right Political and Economical Environment: Taxes / Standards / Trade Rules**
- **CO2 Credits**
- **Investing in R&D and New Infrastructures**



# Substitution Technologies: Fuel Cells



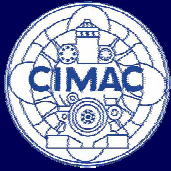
<p><b>New Products and R&amp;D Activities</b></p> 			
<p><b>Improved Efficiency</b></p>			<p><b>Process Efficiency = 70% @ 2 MW</b></p> 
<p><b>Additional Features for Customer Value</b></p>	<p><b>Hybrid Fuel Cell Battery Electric Solutions</b></p>	<p><b>H2-O2 PEMFC without Exhaust</b></p>	
<p><b>Reduced Emissions</b></p>	<p><b>Electric Traction in Mines w/o Battery</b></p>	<p><b>Quiet Power Generation APU in Harbor</b></p>	<p><b>Clean, Efficient, Competitive Distributed Power</b></p>



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# A Time Horizon for Future Fuels



**Oil (HFO, Distillates)**

**Natural gas:**

**Biofuels**

**Hydrogen and Other Synfuels**



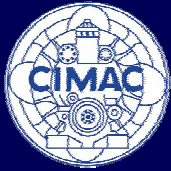


# Predominant Energy Sources By Application:



- **Marine: Heavy Fuels and Distillates, LNG/LPG**
- **Power Generation: Gas and Biofuels (Liquid and Gas)**
- **Locomotives: Liquid Fuels (Fossils, Biofuels) and Syntethic Fuels**





# Conclusions



- **Energy Demand Increase: In 2030 60% Up From 2000**
- **Fossil Fuels Liquid and Gas Dominate But Stricter Emission Limits Impact**
- **Biofuels and Derivate Fuels: Complementary Resource**
- **Responsible Energy Utilization is Key**
- **The Right Investments in New Technologies and New Infrastructures**